

MODUGRIP

MODULAR GRIP CARTRIDGES

Compact Modular Adapters for Parting & Grooving

Grip Master



Extra Compact **Flat Bottom** Modular Holder Carries Cartridges for Parting and Grooving



Ease of Use



Variety of Cartridges on Shank



High Pressure Coolant



Cost Effective Insert

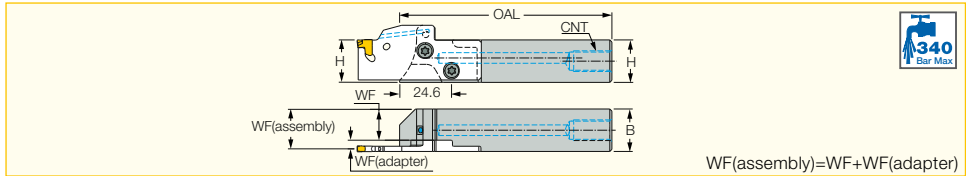


Left & Right Capability to Machine Next to Shoulder

LOGIQGRIP
ISCAR CHESS LINES

NMAHR/L-JHP

Holders with High Pressure Coolant Channels for MODU-GRIP Adapters



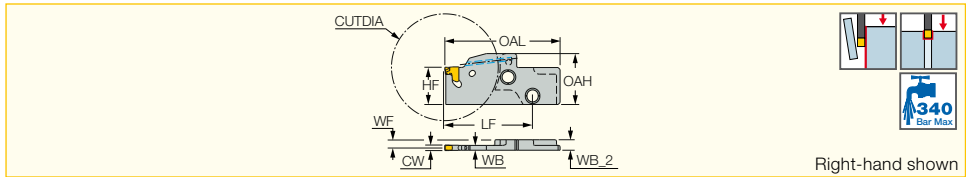
Designation	H	B	OAL	WF	CNT
NMAHR/L 20-MG-JHP	20.0	20.0	100.00	14.70	G1/8
NMAHR/L 25-MG-JHP	25.0	25.0	100.00	19.70	G1/8

Spare Parts

Designation				
NMAHL 20-MG-JHP	SR M5-04451	SW6-T-SH	BLD T20/S7	OR 5X1N
NMAHR 20-MG-JHP	SR M5-04451	SW6-T-SH	BLD T20/S7	OR 5X1N
NMAHL 25-MG-JHP	SR M5-04451	SW6-T-SH	BLD T20/S7	OR 5X1N
NMAHR 25-MG-JHP	SR M5-04451	SW6-T-SH	BLD T20/S7	OR 5X1N

TGAD RE/LE-JHP

Parting and Grooving Adapters with Channels for High Pressure Coolant Carrying TANG-GRIP Inserts



Designation	CWN ⁽¹⁾	CWX ⁽²⁾	WF	WB	WB ₂	LF	OAL	OAH	HF	CUTDIA	Insert
TGAD 2R/LE-D54-JHP	1.80	2.40	4.48	1.65	5.3	44.40	58.30	25.8	18.9	54.0	TAG 2
TGAD 3R/LE-D54-JHP	2.80	3.50	4.08	2.45	5.3	44.40	58.30	25.8	18.9	54.0	TAG 3

⁽¹⁾ Cutting width minimum ⁽²⁾ Cutting width maximum

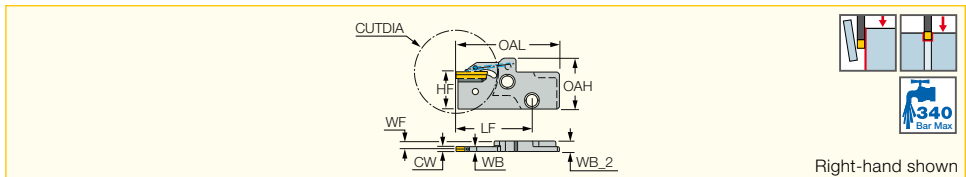
Spare Parts

Designation	
TGAD RE/LE-JHP	ETG 3-4-SH*

* Optional, should be ordered separately

D/HGAD RE/LE-JHP

Parting and Grooving Adapters with Channels for High Pressure Coolant Carrying DO-GRIP Inserts



Designation	CWN ⁽¹⁾	CWX ⁽²⁾	WF	WB	WB ₂	LF	OAL	OAH	HF	CUTDIA	Insert
DGAD 2R/LE-D38-JHP	1.90	2.50	4.50	1.60	5.3	40.40	54.35	25.8	18.9	38.0	DGN 2
DGAD 3R/LE-D38-JHP	3.00	3.18	4.08	2.45	5.3	40.40	54.35	25.8	18.9	38.0	DGN 3
HGAD 3R/LE-D42-JHP	3.00	3.00	4.08	2.45	5.3	38.40	52.35	25.8	18.9	42.0	HGN 3

⁽¹⁾ Cutting width minimum ⁽²⁾ Cutting width maximum

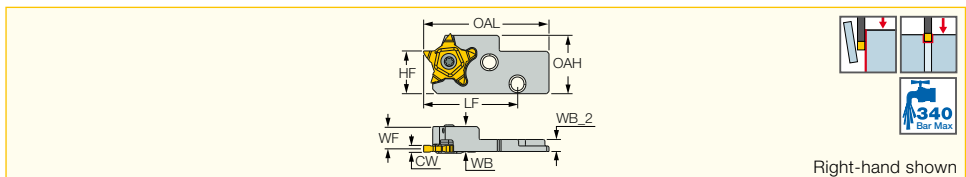
Spare Parts

Designation	
DGAD 2LE-D38-JHP	EDG 33A*
DGAD 2RE-D38-JHP	EDG 33A*
DGAD 3LE-D38-JHP	EDG 33A*
DGAD 3RE-D38-JHP	EDG 33A*
HGAD 3LE-D42-JHP	EDG 23B*
HGAD 3RE-D42-JHP	EDG 23B*

* Optional, should be ordered separately

PCAD RE/LE-JHP

Parting and Grooving Adapters with Channels for High Pressure Coolant Carrying PENTA 24 Inserts



Designation	CWN ⁽¹⁾	CWX ⁽²⁾	WF	WB	WB ₂	LF	OAL	OAH	HF	Insert
PCAD 24R/LE-JHP	0.50	3.18	5.20	11.00	5.3	41.40	55.30	25.8	18.9	PENTA 24

⁽¹⁾ Cutting width minimum ⁽²⁾ Cutting width maximum

Spare Parts

Designation		
PCAD RE/LE-JHP	SR 16-212-01397	T-2010/5