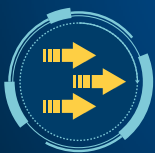


Miniature 8-10 mm High Feed Endmill Line Nano Master



Smallest Indexable Insert Combined with Small Diameter Multi-Toothed Endmill for High Feed and Productivity

Triangular Insert with No Hole



High Feed Milling



Very Strong and Durable Insert



High Ramp Down Angle



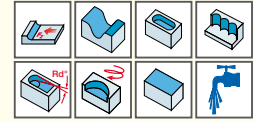
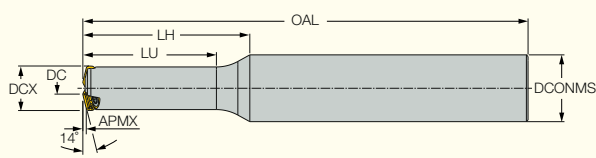
Easy Chip Evacuation



High Pressure Coolant

FFT3 EFM-02

Small Diameter Endmills Carrying Single-Sided Triangular Inserts for Fast Feed Milling



Designation	DCX	DC	APMX	CICT ⁽¹⁾	LU	LH	OAL	DCONMS	Shank ⁽²⁾	RMPX ⁽³⁾	
FFT3 EFM D08-2-060-C10-02	8.00	2.20	0.60	2	17.0	20.0	60.00	10.00	C	10.8	0.03
FFT3 EFM D08-2-080-C12-02	8.00	2.20	0.60	2	26.0	30.0	80.00	12.00	C	10.8	0.10
FFT3 EFM D10-3-090-C10-02	10.00	4.20	0.60	3	40.0	40.0	90.00	10.00	C	4.7	0.12

• Radius for programming 1.1 mm

⁽¹⁾ Number of inserts

⁽²⁾ C-Cylindrical, W-Weldon

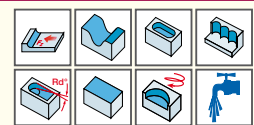
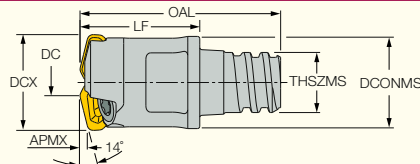
⁽³⁾ Ramping angle maximum

Spare Parts

Designation		
FFT3 EFM-02	SR M2X0.4-2.9 T6-HG	T-6/5 MAGNET 3X3

FFT3 EFM-MM 02

Small Diameter Endmills with a MULTI-MASTER Threaded Adaptation Carrying Triangular Inserts for Fast Feed Milling



Designation	DCX	DC	APMX	CICT ⁽¹⁾	LF	DCONMS	THSZMS	OAL	DRVS ⁽²⁾	RMPX ⁽³⁾	
FFT3 EFMD08/.31-2MMT05-02	8.00	2.20	0.60	2	10.00	7.60	T05	16.75	5.5	10.8	0.01
FFT3 EFMD10/.39-3MMT06-02	10.00	4.20	0.60	3	10.00	9.70	T06	16.30	8.0	4.7	0.01

• Radius for programming 1.1 mm

⁽¹⁾ Number of inserts

⁽²⁾ Key flat size

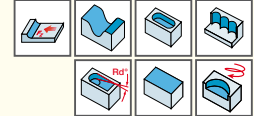
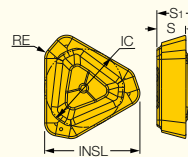
⁽³⁾ Maximum ramping angle

Spare Parts

Designation		
FFT3 EFM-MM 02	SR M2X0.4-2.9 T6-HG	T-6/5 MAGNET 3X3

FFT3 TXMT 02

Triangular Miniature Inserts for Fast Feed Machining at Small Depth of Cut



Designation	Dimensions						IC830	Recommended Machining Data	
	INSL	IC	RE	S	S ₁	a _p (mm)		f _z (mm/t)	
FFT3 TXMT 020105T	3.66	2.00	0.50	1.10	1.56	•	0.20-0.60	0.20-0.70	