

F63-SLRA4-70-M22

一体型 3°

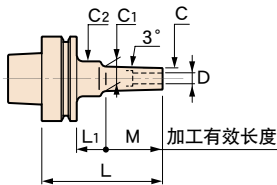
刚性值(μm/kgf)
⊙P.218



平衡值(N)
⊙P.221



Fig. 1



F63-SLRA6-120cv

一体型 CURVE

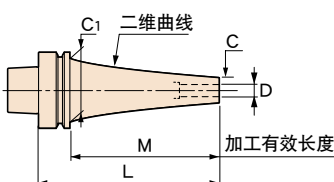
刚性值(μm/kgf)
⊙P.218



平衡值(N)
⊙P.221

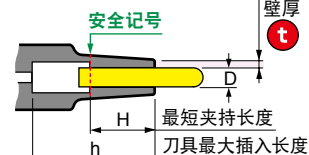


Fig. 2



■注意事项

- 无附带冷却液导管。需要使用的客户，请与敝司联系。
- 刀具安装…插入刀具时，请务必将刀具插入比安全记号更深的位置。



HEATROBO电磁 1200S (HRD-01S-230AS) 电磁式加热器对应表

- [○] 可加热 [×] 不可加热
 [▲] 垫高加热器后可进行加热 →P.217
 [★] 使用线圈和标准时不同 请使用2号加热线圈

CV: 曲线

壁厚

型号	Fig.	φD	φC	t	L	M	L1	φC1	φC2	H	h	Kg	N	S
F63-SLSA3- 75-M37	1	3	6	1.5	75	37	12	9.9	26	9	58	0.7	1.5	8
- 95-M42					95	42	27	10.4	25		78	1.8	9.1	
-SLRA3- 70-M22	1	3	7.5	2.25	70	22	22	9.8	26	9	53	0.7	1.7	2.8
- 75-M22					75		27		25		54	1.8		
- 95-M42					95	42		11.9			78	1.9	5.3	
-SLFB3- 75-M22	1	3	9.5	3.25	75	22	27	11.8	25	9	58	0.7	1.9	1.9
- 95-M42					95	42		13.9			78	0.8	2	3.2
-120-M67					120	67		16.5			103		5.4	
F63-SLSA4- 95-M42	1	4	7	1.5	95	42	27	11.4	25	12	78	0.7	1.9	7.2
-SLRA4- 75-M22	1	4	10	3	75	22	27	12.3	25	12	58	0.7	1.8	1.7
- 95-M42					95	42		14.4			78	0.8	1.9	3.1
-SLFB4- 75-M22	1	4	12	4	75	22	27	14.3	25	12	58	0.7	2	1.3
- 95-M42					95	42		16.4			78	0.8	2.2	
-120-M67					120	67		19			103		2.1	3.6
-SLSA4- 90 CV	2	4	7	1.5	90	64	—	53	—	12	65	0.9	2.7	1.8
-120 CV					120	94					95	1	3.6	2.7
-150 CV					150	124					125	1.2	4.4	4
-180 CV					180	154					154	1.3	5	6.6
-210 CV					210	184					185		5.3	11.6
-240 CV					240	214					214	1.6	6.5	14
-270 CV					270	244					245	1.9	8.8	11.9
-300 CV					300	274					275	2	9.7	15.9
-SLRA4-120 CV	2	4	10	3	120	94	—	53	—	12	95	1	3.6	1.9
-150 CV					150	124					125	1.1	4.4	2.9
-180 CV					180	154					155	1.4	6	3.3
-210 CV					210	184					185	1.5	6.2	5.6





型号	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg	N	S	符号	页码								
F63-SLSA6- 75-M37	1	6	9	1.5	75	37	12	12.9	26	18	58	0.7	1.5	4	○	27								
- 95-M42					95	42	27	13.4	25		78	0.7	1.9	4.8	○	28								
-SLSB6- 95-M42	1	6	10	2	95	42	27	14.4	25	18	78	0.7	1.9	3.7	○	29								
-SLRA6- 75-M22	1	6	12	3	75	22	27	14.3	25	18	58	0.7	1.8	1.3	○	30								
- 95-M42					95	42		16.4			78	0.8	1.9	2.4	○	31								
-SLFB6- 75-M22	1	6	14	4	75	22	27	16.3	32	18	58	0.8	2.2	1	○	32								
-SLSA6- 90 CV	2	6	9	1.5	90	64	—	53	—	18	65	0.9	2.8	1.6	○	33								
-120 CV					120	94					95	1	3.6	2.3	○	34								
-150 CV					150	124					125	1.2	4.4	3.6	○	35								
F63 -180 CV					180	154					154	1.3	5.2	5.7	○	36								
-210 CV					210	184					184	1.5	6.4	7.3	○	37								
-240 CV					240	214					214	1.6	6.7	12	○	38								
-270 CV					270	244					245	2	9.7	8.5	▲	39								
-300 CV					300	274					275	2.2	10.6	11.7	○	40								
-SLRA6- 90 CV					2	6					13	3.5	90	64	—	53	—	18	65	1	3.4	0.8	★	41
-120 CV													120	94					95	1.2	4.3	1.2	○	42
-150 CV	150	124	125	1.3			5.2	1.9	○	43														
-180 CV	180	154	155	1.4			6.1	2.8	○	44														
-210 CV	210	184	185	1.5			6.6	4.8	○	45														
-SLFA6- 90 CV	2	6	13	3.5	90	64	—	53	—	18	65	1	3.4	0.8	★	46								
-120 CV					120	94					95	1.2	4.3	1.2	○	47								
-150 CV					150	124					125	1.3	5.2	1.9	○	48								
-180 CV					180	154					155	1.4	6.1	2.8	○	49								
-210 CV					210	184					185	1.5	6.6	4.8	○	50								
F63-SLSA8- 95-M42	1	8	11	1.5	95	42	27	15.4	25	24	78	0.7	1.9	3.4	○	51								
-SLSB8- 95-M42	1	8	13	2.5	95	42	27	17.4	32	24	78	0.8	2.3	2.1	○	52								
-SLRA8- 75-M22	1	8	14	3	75	22	27	16.3	25	24	58	0.7	1.9	1.1	○	53								
- 95-M42					95	42		18.4			78	0.8	2	○	54									
-SLFB8- 75-M22	1	8	18	5	75	22	27	20.3	32	24	58	0.8	2.2	0.7	×	55								
-SLSA8- 90 CV	2	8	11	1.5	90	64	—	53	—	24	65	0.9	2.9	1.4	○	56								
-120 CV					120	94					94	1.1	3.8	2	○	57								
-150 CV					150	124					124	1.3	5	2.7	○	58								
-180 CV					180	154					155	1.5	6.6	6.6	○	59								
-210 CV					210	184					184	1.5	6.6	6.6	▲	60								
-240 CV					240	214					214	1.8	7.8	8.3	○	61								
-270 CV					270	244					244	2.1	10.7	6.9	○	62								
-300 CV					300	274					274	2.3	11.9	8.9	○	63								
-SLRA8- 90 CV					2	8					16	4	90	64	—	53	—	24	65	1	3.4	0.7	○	64
-120 CV	120	94	95	1.2			4.6	1	○	65														
-150 CV	150	124	125	1.4			5.9	1.4	○	66														
-180 CV	180	154	155	1.6			7	2	○	67														
-210 CV	210	184	185	1.6			7.6	3.5	○	68														
-SLFA8- 90 CV	2	8	16	4	90	64	—	53	—	24	65	1	3.4	0.7	○	69								
-120 CV					120	94					95	1.2	4.6	1	○	70								
-150 CV					150	124					125	1.4	5.9	1.4	○	71								
-180 CV					180	154					155	1.6	7	2	○	72								
-210 CV					210	184					185	1.6	7.6	3.5	○	73								
F63-SLSA10-95-M42	1	10	13	1.5	95	42	27	17.4	25	30	74	0.8	2	2.6	○	74								
-SLSB10-95-M42	1	10	16	3	95	42	27	20.4	32	30	74	0.8	2.3	1.4	○	75								
-SLRA10-75-M22	1	10	16	3	75	22	27	18.3	25	30	54	0.8	1.9	1	○	76								
-SLFB10-75-M22	1	10	22	6	75	22	27	24.3	32	30	54	0.8	2.3	0.6	×	77								



特点
加热装置
一体型 3"
一体型 CURVE
一体型系列
2 体型系列
UNO
强力型 热媒刀磨
Z
直柄延长杆
相关商品
周边机器
技术资料

型号	Fig.	φD	φC	t	L	M	L ₁	φC ₁	φC ₂	H	h	Kg	N	S	缩略图	特点								
F63-SLSA10- 90 CV	2	10	13	1.5	90	64	—	53	—	30	65	0.9	2.9	1.3	○	78								
-120 CV					120	94					95	1.2	4.4	79										
-150 CV					150	124					125	1.3	5.2				2.2	80						
-180 CV					180	154					154	1.5	6.3				3.4		81					
F63 -210 CV					210	184					184	1.6	6.8				6			82				
-240 CV					240	214					212	2	9.4				5.8				▲	83		
-270 CV					270	244					244	2.1	10.9				6.6						84	
-300 CV					300	274					274	2.3	12.2				8.5							85
-SLRA10- 90 CV	2	10	19	4.5	90	64	—	53	—	30	65	1	3.5		0.6	○	86							
-120 CV					120	94					95	1.2	4.6	0.9	87									
-150 CV					150	124					125	1.4	5.8	1.4				88						
-180 CV					180	154					155	1.6	7.2	2					89					
-210 CV					210	184					185		8	3.1						90				
-SLFA10- 90 CV					2	10					19	4.5	90	64							—	53		
-120 CV	120	94	95	1.2			4.6	0.9	92															
-150 CV	150	124	125	1.4			5.8	1.4		93														
-180 CV	180	154	155	1.6			7.2	2					94											
-210 CV	210	184	185				8	3.1						95										
F63-SLSA12- 95-M42	1	12	15	1.5			95	42							27	19.4	32	30	74	0.8			2.3	1.8
-SLSB12- 95-M42	1	12	19	3.5	95	42	27	23.4			32	30			74	0.8	2.4	1.1	○	97				
-SLRA12- 75-M22	1	12	20	4	75	22	27	22.3	25		30	54			0.9	2.1	0.8	○	98					
-SLFB12- 75-M22	1	12	26	7	75	22	27	28.3	42	30	54	0.9			3	0.4	×	99						
-SLSA12- 90 CV	2	12	15	1.5	90	64	—	53	—	30	64	1	3.4		0.9	○	100							
-120 CV					120	94					94	1.2	4.7	1.2	101									
-150 CV					150	124					124	1.3	5.2	2.4				102						
-180 CV					180	154					154	1.5	6.5	3.3					103					
-210 CV					210	184					184	1.7	7.7	4.6						104				
-240 CV					240	214					212	2	9.6	5.5							▲	105		
-270 CV					270	244					244	2.2	11.8	5.4									106	
-SLRA12- 90 CV					2	12					22	5	90	64										—
-120 CV	120	94	94	1.3			5.5	0.7	○	108														
-150 CV	150	124	124	1.5			6.7	1.1					109											
-180 CV	180	154	154	1.6			7.5	1.8						110										
-210 CV	210	184	184	1.7			8.5	2.8							111									
F63-SLFA12- 90 CV	2	12	22	5			90	64								—	53	—	30	64				
-120 CV					120	94	94	1.3			5.5	0.7								○	113			
-150 CV					150	124	124	1.5	6.7	1.1	114													
-180 CV					180	154	154	1.6	7.5	1.8		115												
-210 CV					210	184	184	1.7	8.5	2.8			116											
-SLFB16- 75-M22					1	16	32	8	75	22				27	34.3							42	32	54
F63-SLSB16- 90 CV	2	16	21	2.5	90	64	—	53	—	32				62	1.1	3.9	0.6	○	118					
-120 CV					120	94								92	1.4	5.8	0.8			119				
-150 CV					150	124					122			1.5	6.9	1.5	120							
-180 CV					180	154					152	1.9		8.8	1.9	121								
-210 CV					210	184					182	2	9.9	3	122									
-240 CV					240	214					212	2.3	11.8	3.7							123			
-270 CV					270	244					242	2.7	13.7	4.6								124		
-SLFB20- 75-M22 ※1					1	20					38	9	75	22									27	40.3
F63-SLSB20- 90 CV	2	20	26	3	90	64	—	51	—	40	62	1.1	4.2	0.5				○	126					
-120 CV					120	94		53			92	1.4	6.2	0.8						127				
-150 CV					150	124		122			1.6	7.6	1.3	128										
-180 CV					180	154		152			2	9.6	1.8			129								
-210 CV					210	184		182			2.3	11.6	2.3		130									
-240 CV					240	214		212			2.6	13.7	3				131							
-270 CV					270	244		242			3.1	16.3	3.4								132			
F63-SLFB25- 75-M22					1	25		45			10	75	22									27	47.3	50



※1 使用电磁5000加热器对SLRB20加热时,所使用加热线圈号码不同。
请使用加热线圈No.4进行加热。

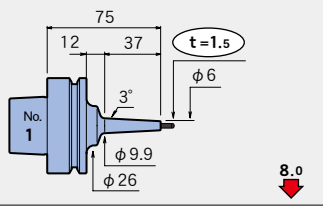
DMG MORI
MAKINO

NVD4000 DCG
V33i

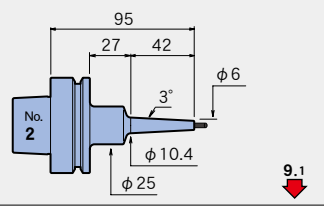


φ3

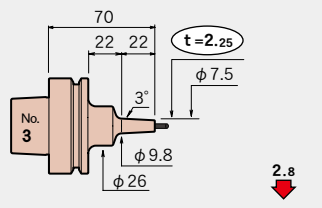
F63-SLSA3-75-M37



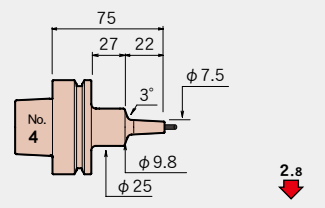
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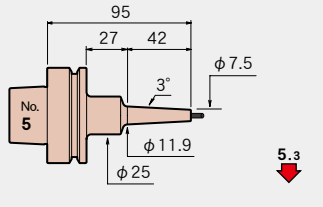
F63-SLRA3-70-M22



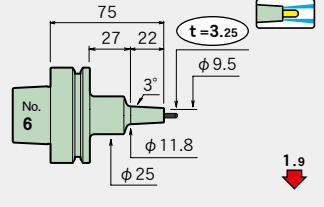
F63-SLRA3-75-M22



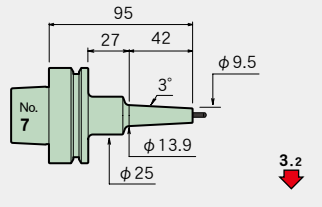
F63-SLRA3-95-M42



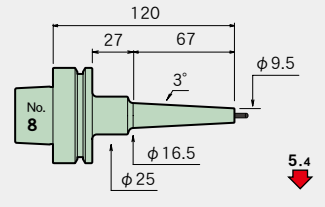
F63-SLFB3-75-M22



F63-SLFB3-95-M42

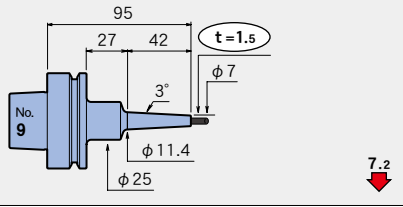


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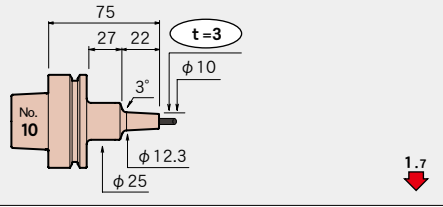


φ4

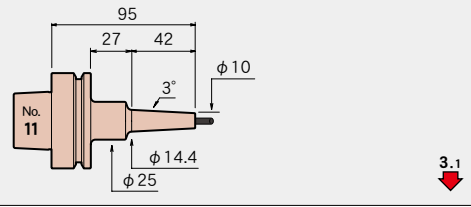
F63-SLSA4-95-M42



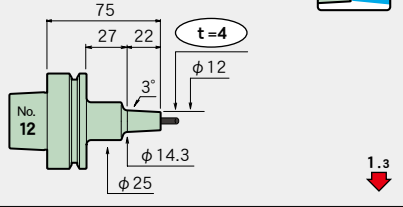
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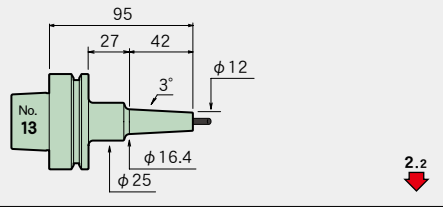
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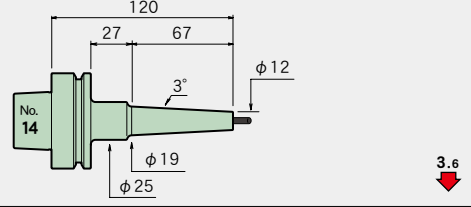
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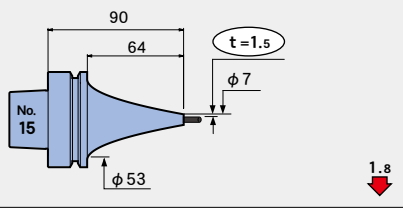
F63-SLFB4-95-M42



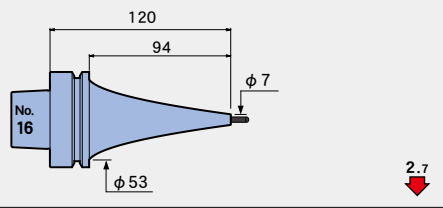
F63-SLFB4-120-M67



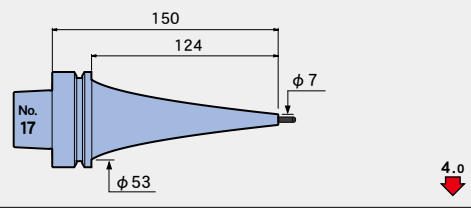
F63-SLSA4-90 CV



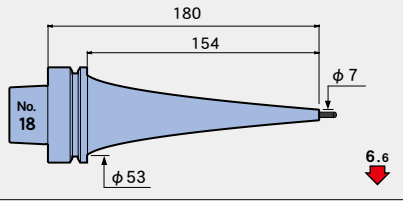
F63-SLSA4-120 CV



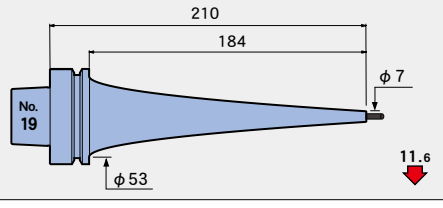
F63-SLSA4-150 CV



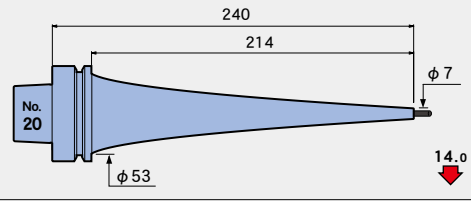
F63-SLSA4-180 CV



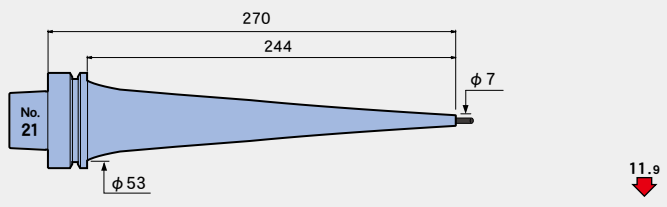
F63-SLSA4-210 CV



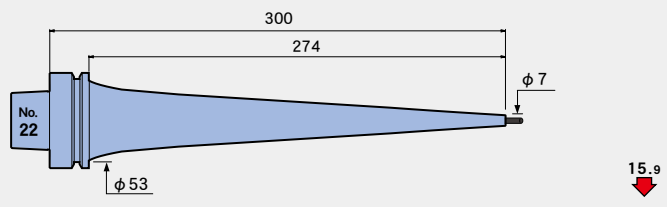
F63-SLSA4-240 CV



F63-SLSA4-270 CV



F63-SLSA4-300 CV



特点

加热装置

一体型 3° 一体型 CURVE

一体型 系列

2 体型 系列

UNO

强力型 热媒刀嘴

Z

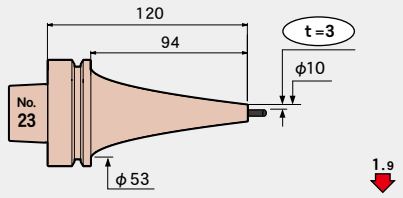
直柄延长杆

相关商品

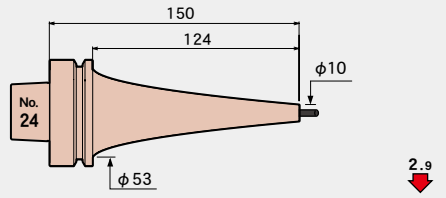
周边机器

技术资料

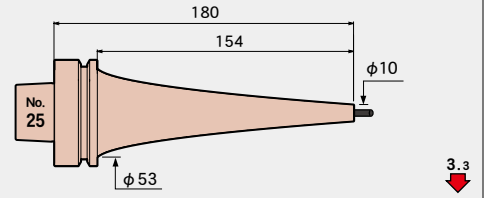
F63-SLRA4-120 CV



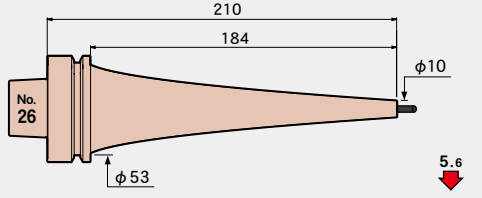
F63-SLRA4-150 CV



F63-SLRA4-180 CV

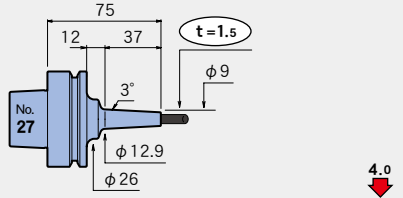


F63-SLRA4-210 CV

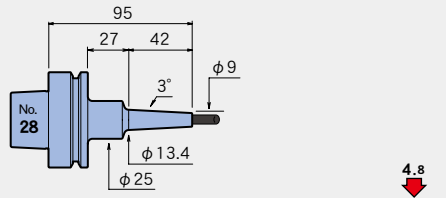


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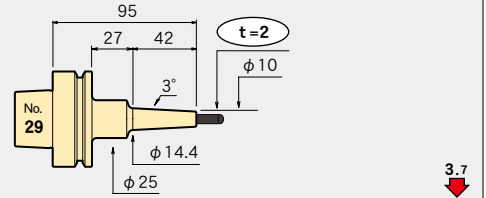
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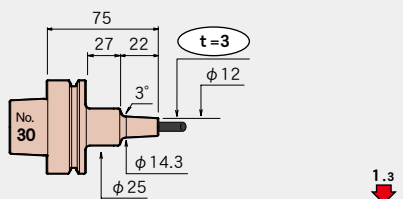
F63-SLSA6-95-M42



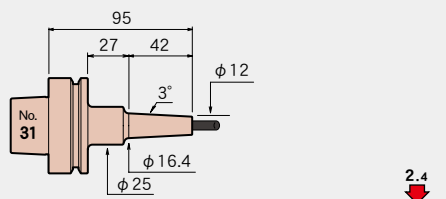
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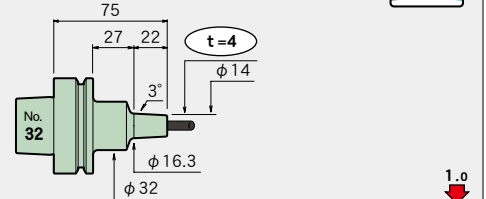
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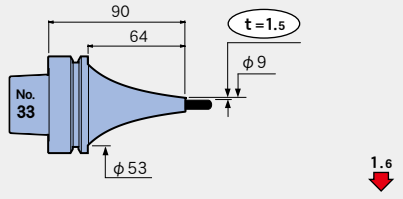
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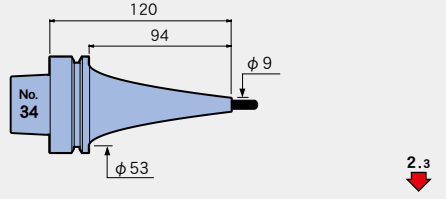
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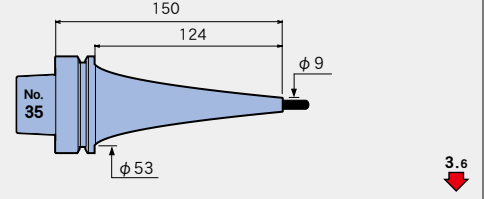
F63-SLSA6-90 CV



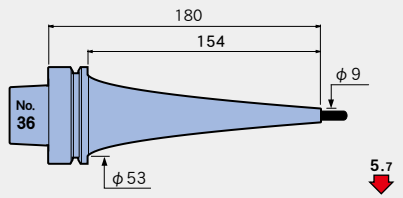
F63-SLSA6-120 CV



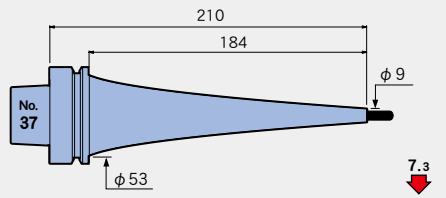
F63-SLSA6-150 CV



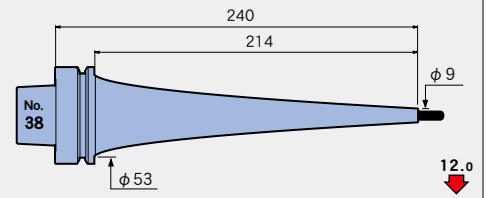
F63-SLSA6-180 CV



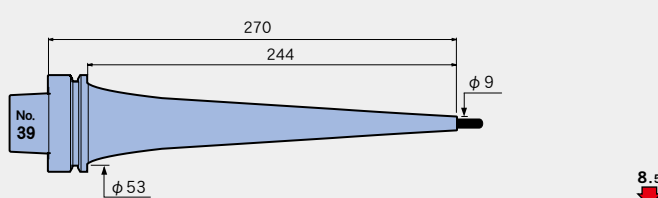
F63-SLSA6-210 CV



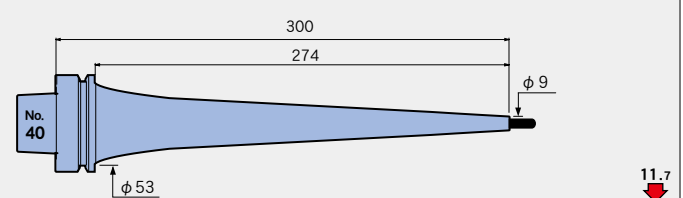
F63-SLSA6-240 CV

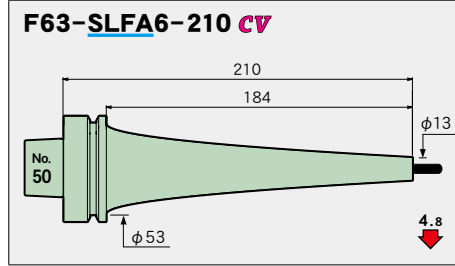
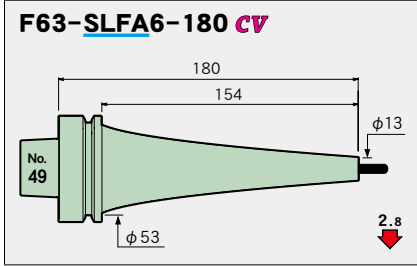
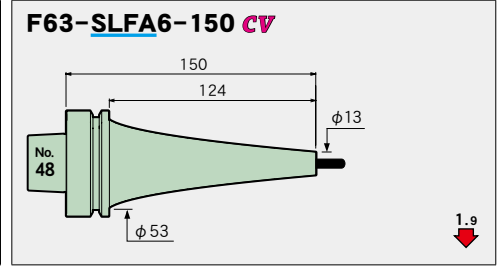
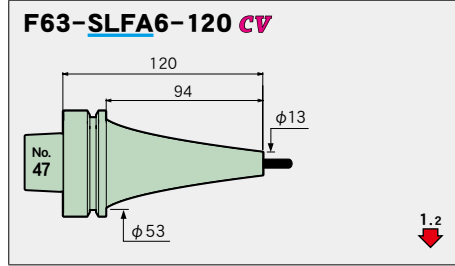
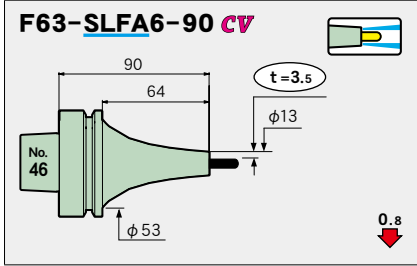
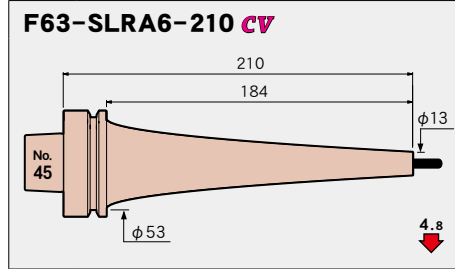
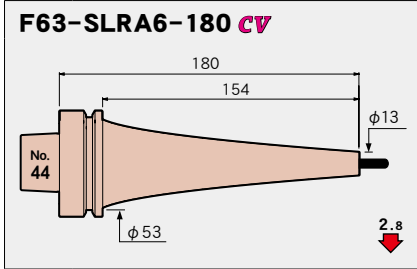
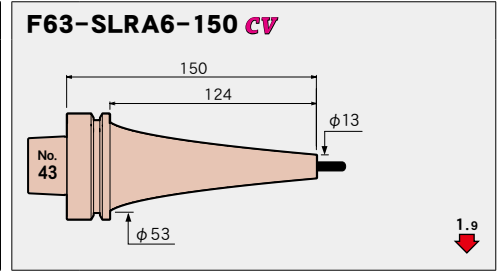
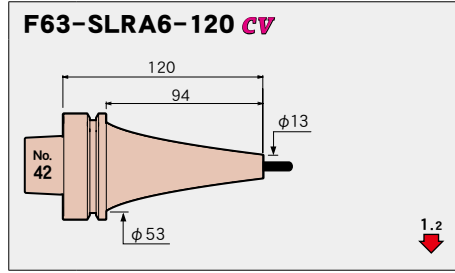
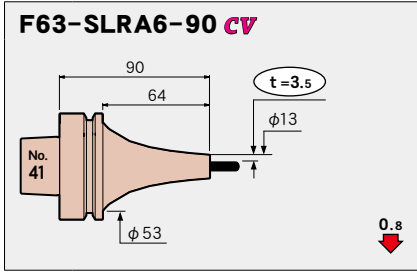


F63-SLSA6-270 CV

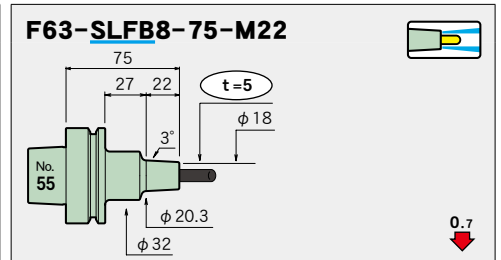
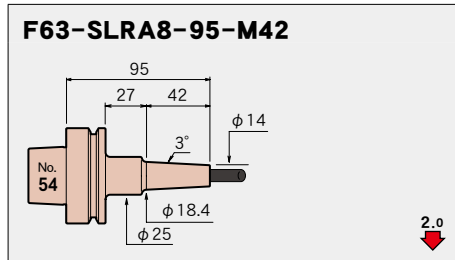
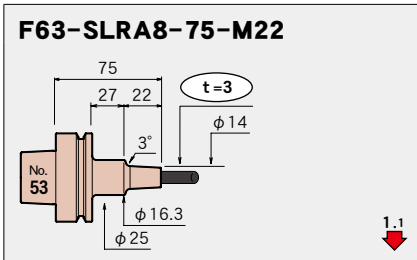
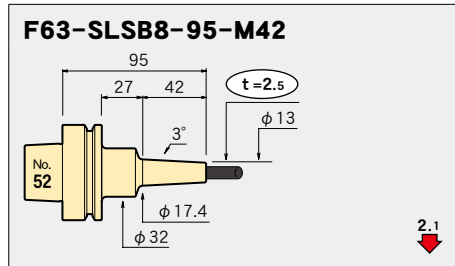
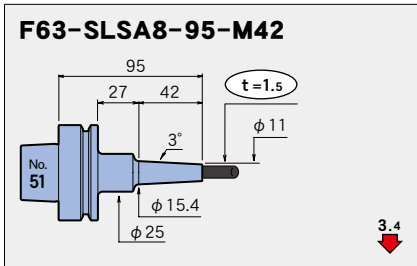


F63-SLSA6-300 CV

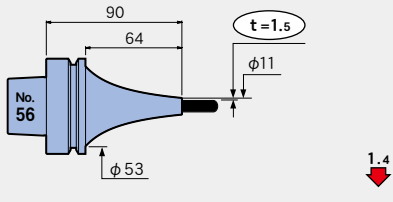




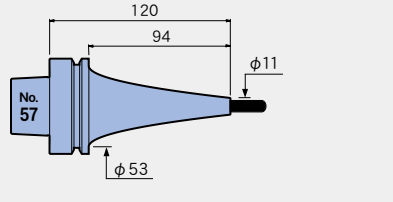
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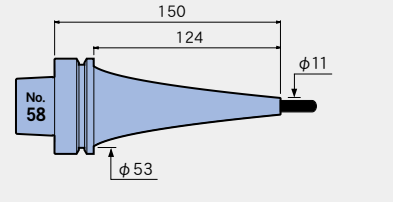
F63-SLSA8-90 CV



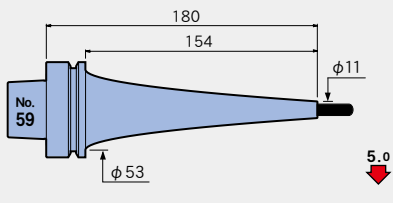
F63-SLSA8-120 CV



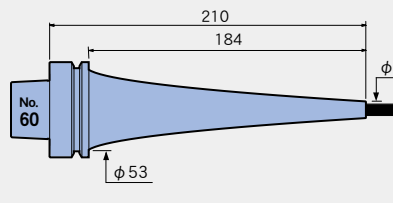
F63-SLSA8-150 CV



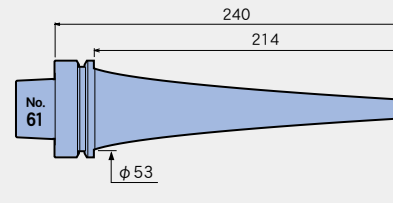
F63-SLSA8-180 CV



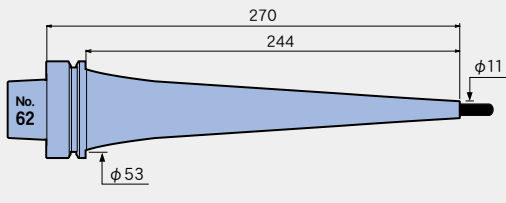
F63-SLSA8-210 CV



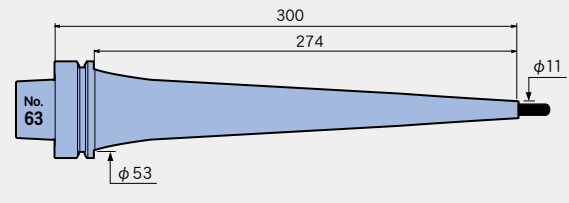
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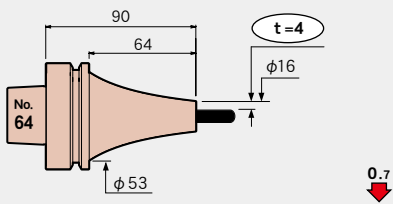
F63-SLSA8-270 CV



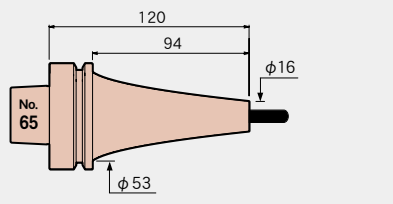
F63-SLSA8-300 CV



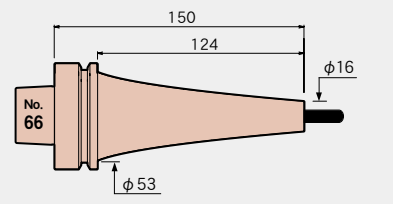
F63-SLRA8-90 CV



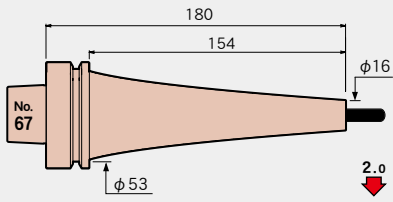
F63-SLRA8-120 CV



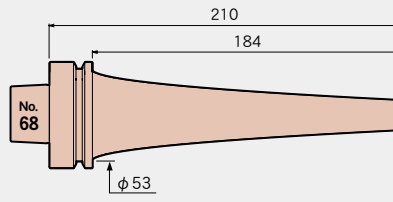
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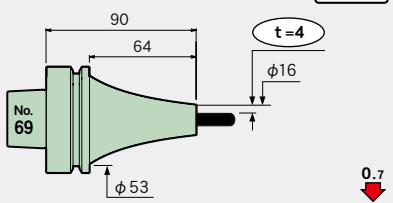
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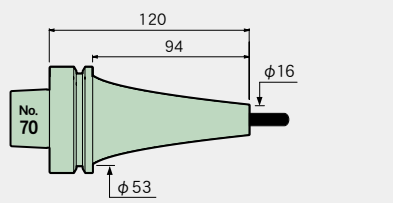
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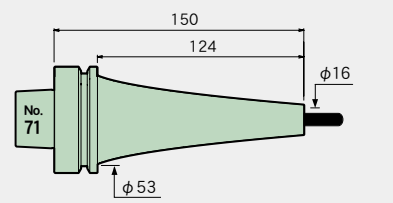
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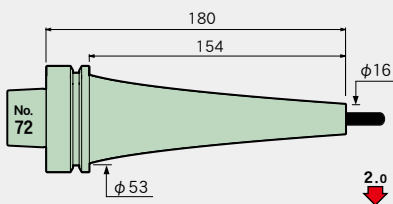
F63-SLFA8-120 CV



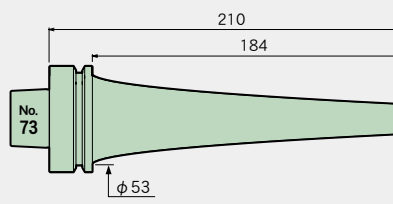
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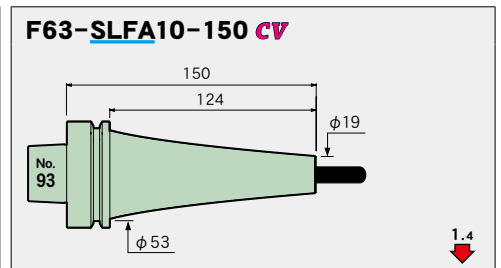
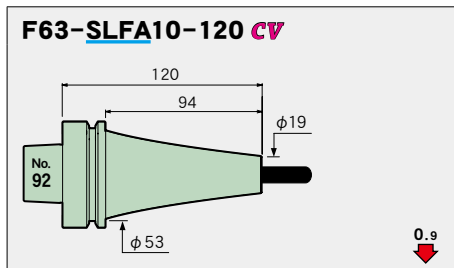
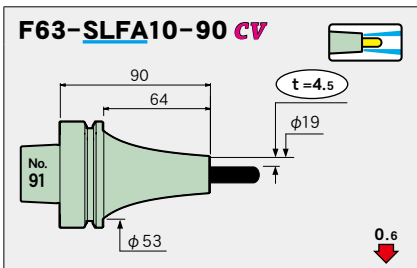
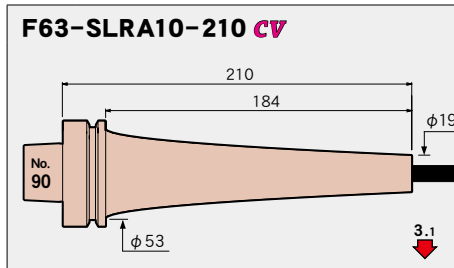
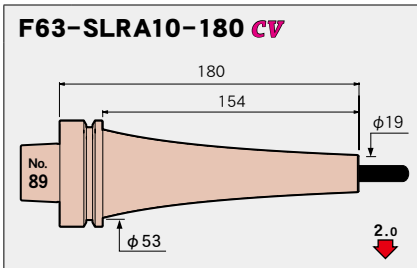
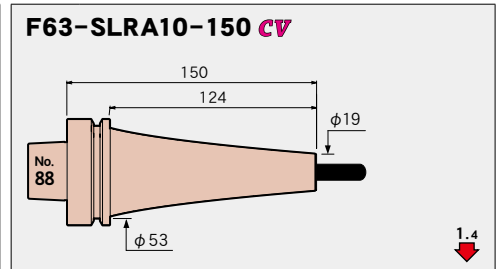
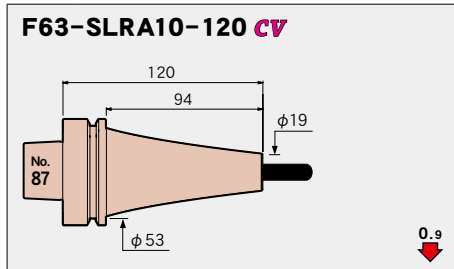
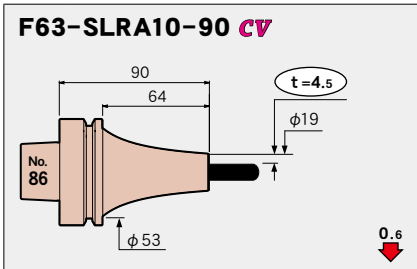
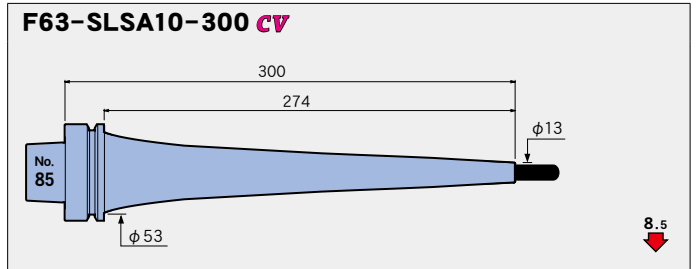
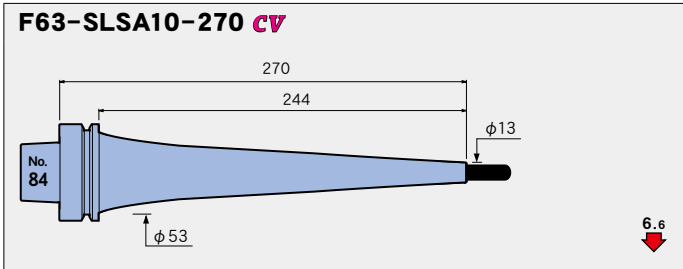
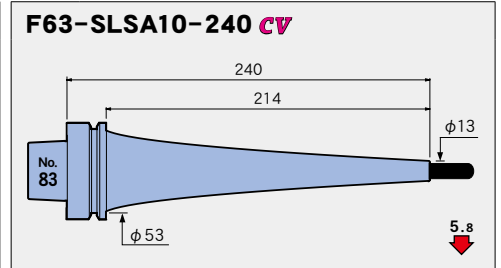
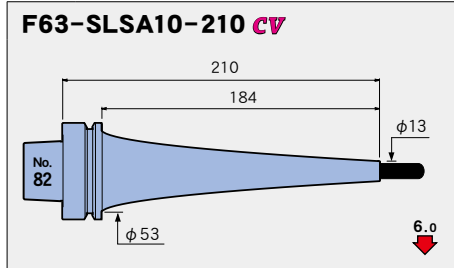
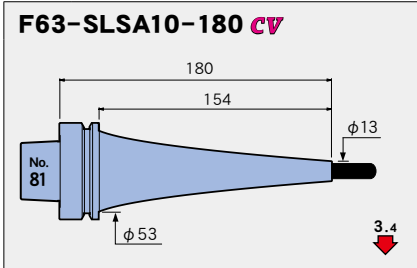
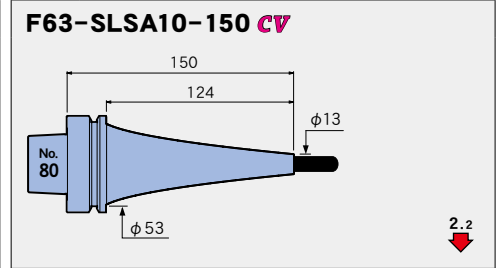
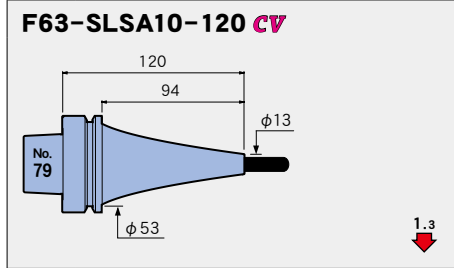
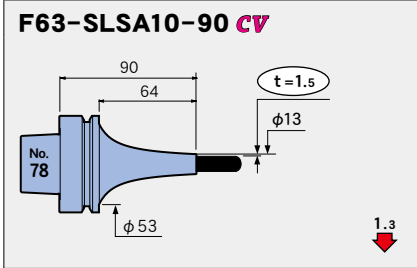
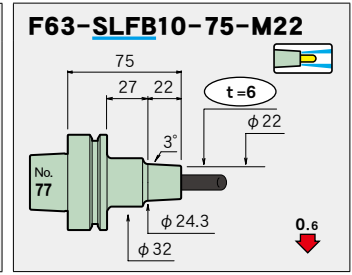
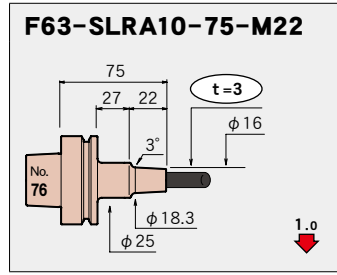
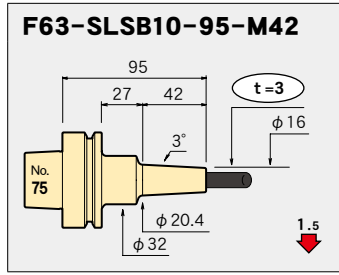
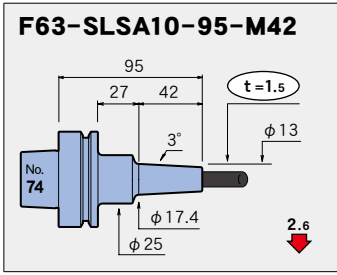


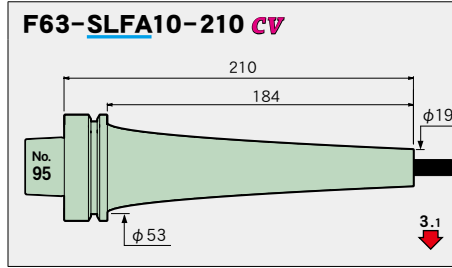
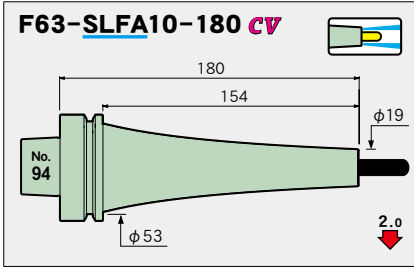
F63-SLFA8-180 CV



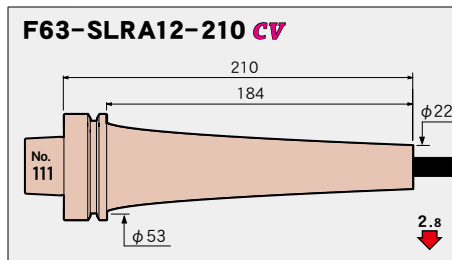
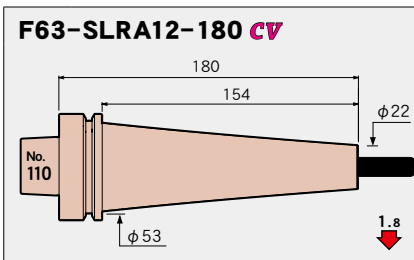
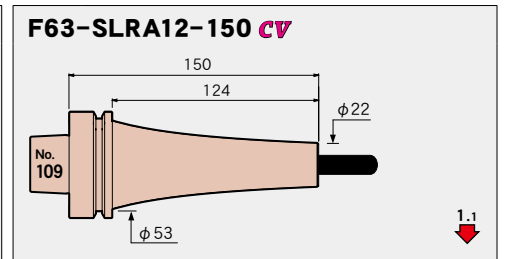
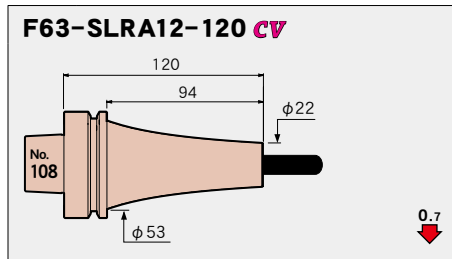
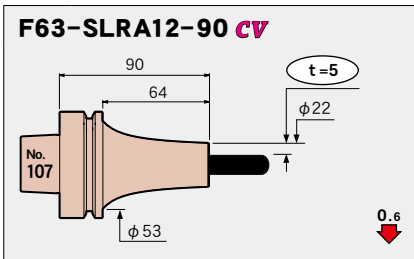
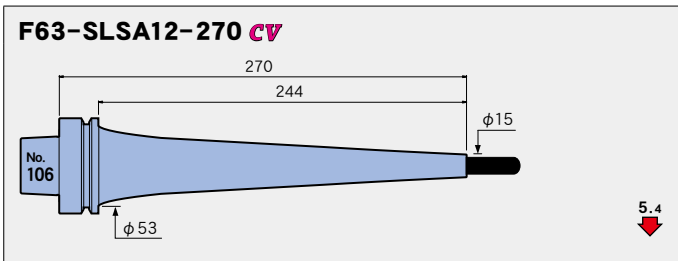
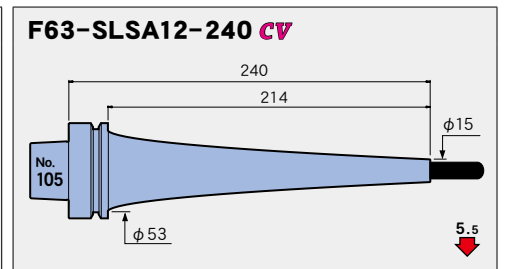
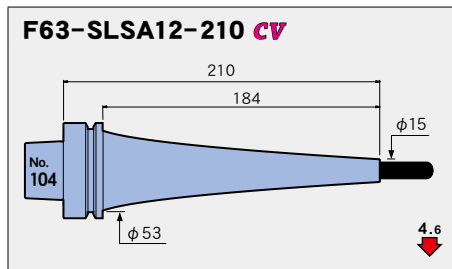
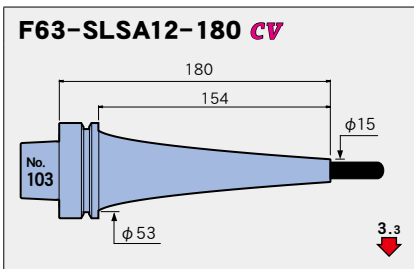
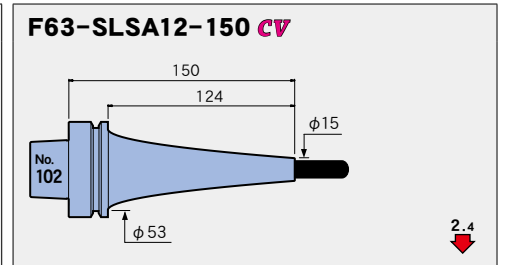
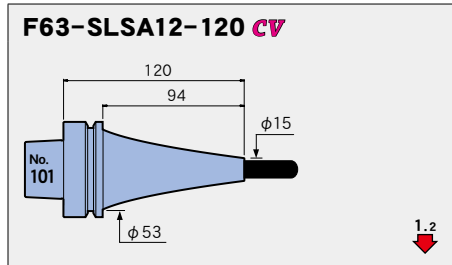
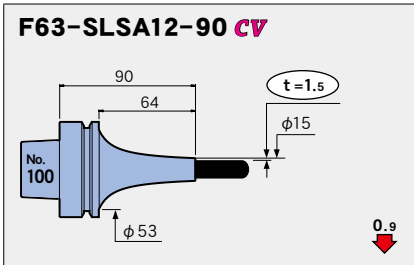
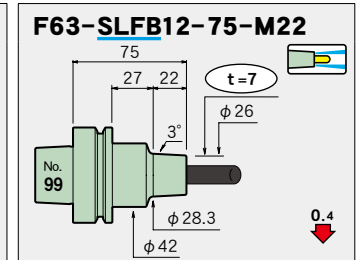
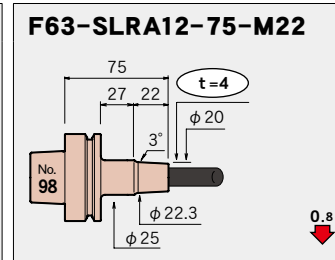
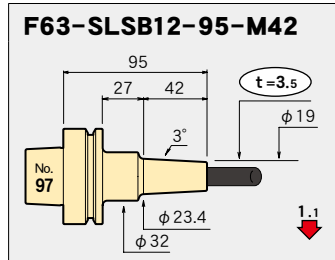
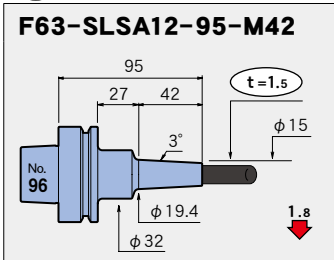
F63-SLFA8-210 CV

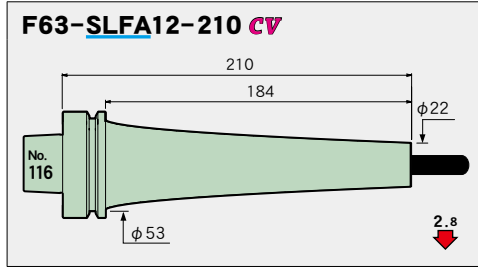
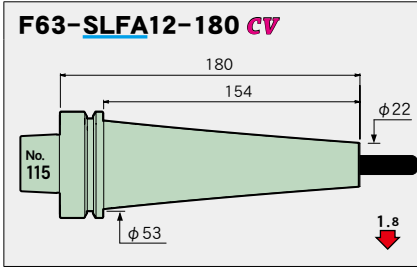
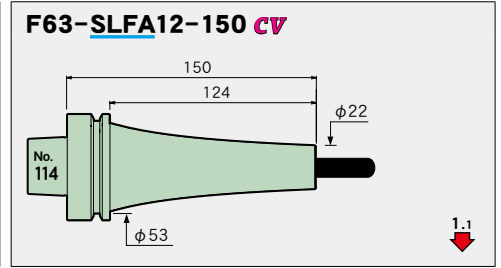
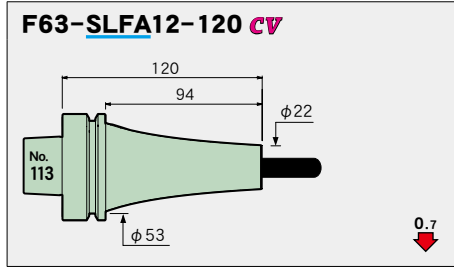
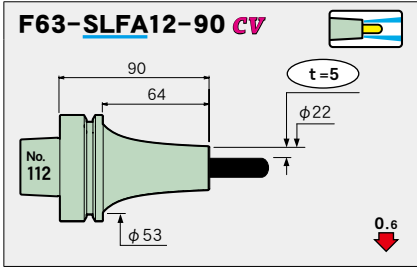




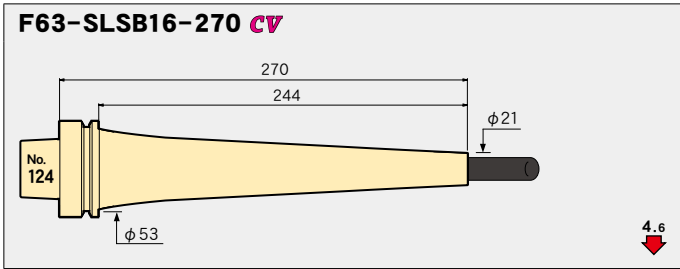
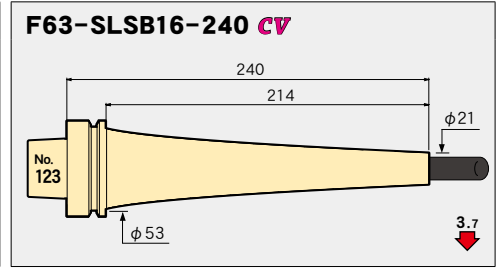
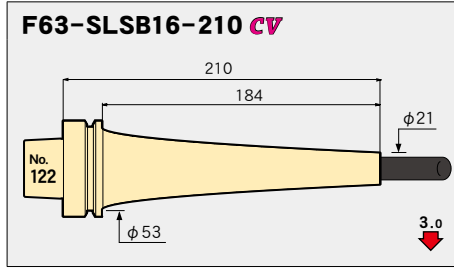
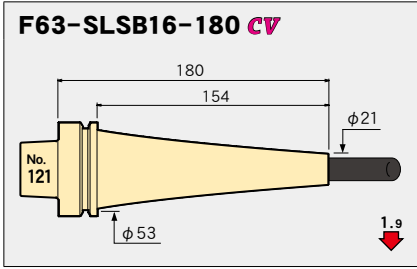
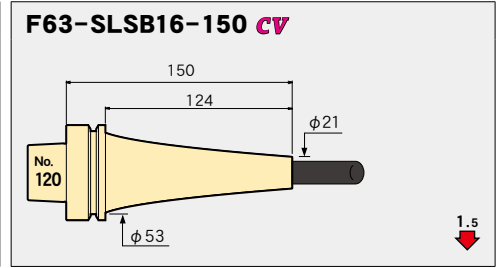
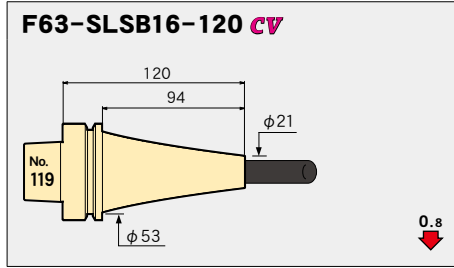
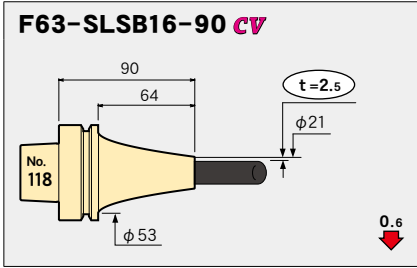
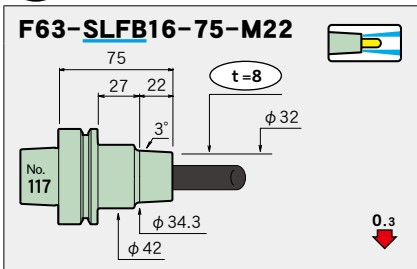


φ 12

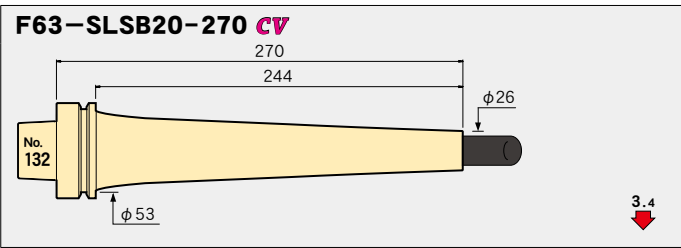
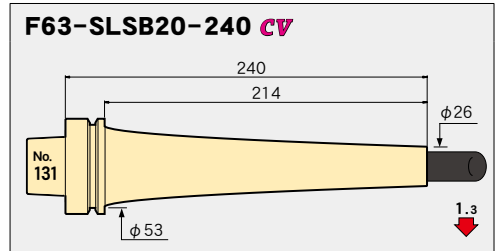
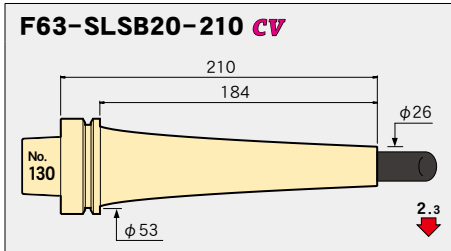
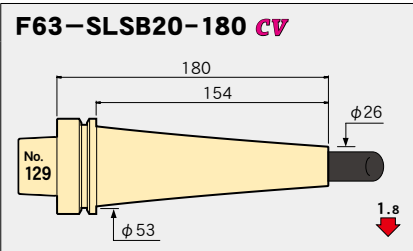
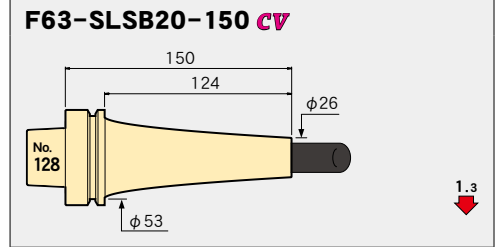
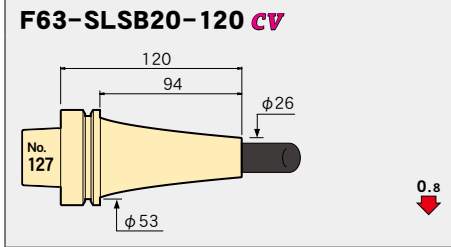
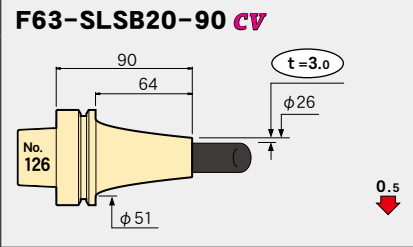
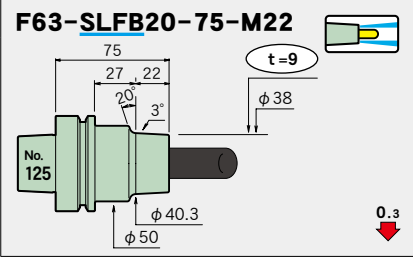




φ 16



φ 20



φ 25

